

INSTALLATION PREPARATION

Congratulations on your recent purchase of Vekta StakPro system!

For your installation process to go smoothly, it is important that all preparation tasks have been completed prior to the StakPro system container arriving.



Note: Task 6 will need to be done by a suitable tradesman as our site technicians are legally not allowed to perform this work but can assist as required.

Equipment to be supplied by the CUSTOMER

- › **Long Spirit Level** (approximately 2m)
- › **Common Tools** (e.g. spanners, sockets, screwdrivers, grinder with cutting and grinding discs, drill, drill bits, etc.)
- › **Industrial Hammer Drill** and sharp/decent **Masonry Bits**
- › **16 Sleeve Anchors** (12mm x 100mm length)
- › **Hydraulic Oil ISO 68** (125L)

Schedule

Tasks to be completed by the CUSTOMER prior to installation

Day 0: The container or flat-bed truck arrives.

When the truck arrives with the container, it is important that there is a clear and level area to offload the goods near to where the StakPro will be installed. It is recommended to have at least 10m clear of the doors of the container for unloading. A layout plan with the measurements of the system will be sent.

Task 1: Mark out the points prior to the installation day to have a clear understanding of how the StakPro system will fit into the factory.

Task 2: Electrical Connection: the electrical feed for the StakPro must be hard-wired directly into the master cabinet to the location indicated in the layout drawing.

Day 1: The container will be unloaded completely and ready for pick-up by the end of the first day of installation. Each system is placed into position and wired.

The StakPro will be ready to have power connected to it by mid-day.

Task 3: Make sure that the area in which the StakPro system will be installed is clear and swept clean.

Task 4: Arrange for a forklift and a forklift operator to be available for the entire day.

Task 5: Arrange for at least one person to assist in the installation.

Task 6: Arrange for a licensed electrician to be available in the afternoon to connect the main power feed to the master cabinet, using 32A 3ph+e with neutral and earth.

Day 2: All boom adjustments are carried out to ensure smooth and synchronous operation. The operators are trained, covering StakPro operation, safety and maintenance.

Please contact us if you require any additional information about the StakPro or the requirements to install your specific system.